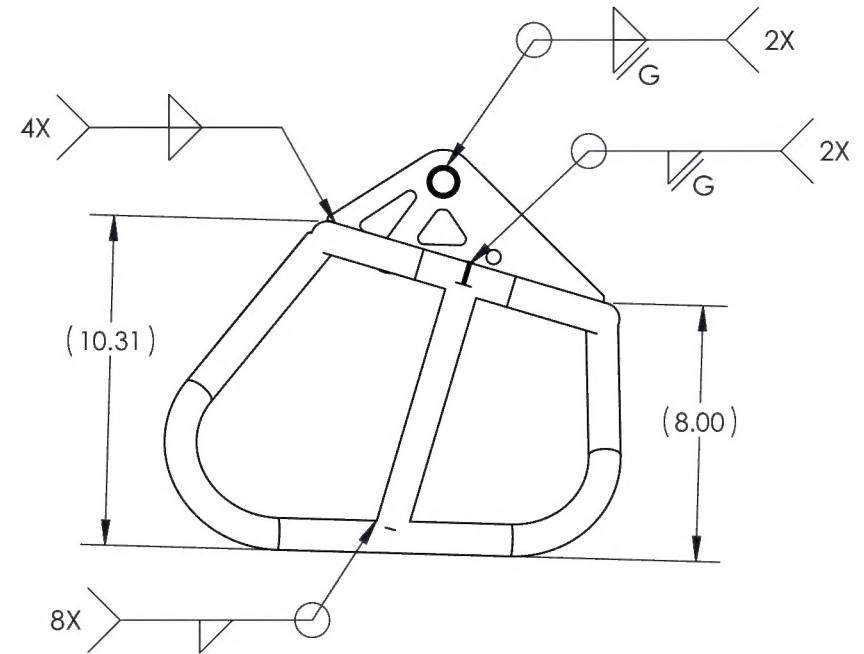
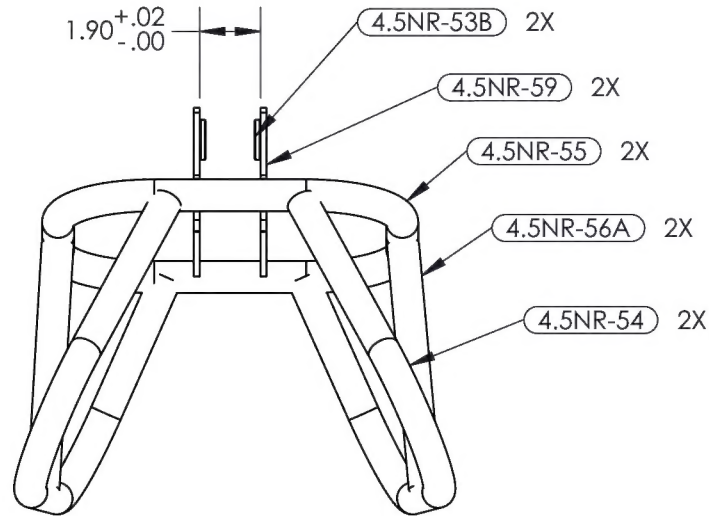


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	8/5/2013	JAG	
2	15-0235	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIM WAS 1.875 IS 1.90 +.02 -.00. ADDED GRIND FLAT CALLOUT TO WELD SYMBOL.	9/21/2015	DPD	JAG



- NOTE:
1. USE WELDING FIXTURE 4.5NR-F FOR THIS ASSEMBLY.
  2. COPE TUBES AS NECCESARY FOR WELDING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-53B	2	SINGLE CAGE BOSS	1018/1020	
			4.5NR-54	2	LOWER BAR	CARBON STEEL CDS	
			4.5NR-55	2	UPPER SEMI RING	CARBON STEEL CDS	
			4.5NR-56A	2	STIFFENER BAR	CARBON STEEL CDS	
			4.5NR-59	2	LIFTING PLATE REGULAR	1018/1020	

<b>DART AEROSPACE</b>	
TITLE <b>SINGLE CAGE</b>	
DWG NO. <b>4.5NR-71</b>	REV <b>2</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	
DRAWN BY: CANAM	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH POWDER COAT RED	
SPEC RAL 3000	
USED ON MODEL	
SCALE 1:6	DATE 2/10/1997
SHEET 1 OF 1	